

TECHNICAL DATA SHEET

SUPERCOTE 604

ALKYD ENAMEL GLOSS

Product Description:

A superior quality solvent based high -gloss enamel, formulated with best quality opacifying and light fast pigments which ensures excellent hiding and durability.

This product conforms to Kuwait Standard Specification KWS 16/2018.

Features:

It dries to give tough, smooth, high gloss film, resistant to cracks and withstands abrasions. It has excellent weather resistance and stain resistance.

Recommended use & Substrate:

It is recommended for all suitably primed interior and exterior wooden, masonry and metal surfaces where high gloss finish are required.

Product Data:

Finish	: Gloss
Color	: White, Assorted color & Bases
Specific gravity	: 1.10 ± 0.05 (for white & pastel shades)
Volume Solids	: $45 \pm 2\%$ theoretical
Recommended WFT	: 88-111 microns/Coat
Recommended DFT	: 40-50 microns/Coat
(Minimum and maximum spreading rate depends on dry film thickness applied, surface porosity, temperature and the wastage during the application)	
Theoretical Coverage	: $11.25 \text{ m}^2/\text{l}$ @ 40 microns DFT
Flash Point	: $> 35^\circ\text{C}$
Drying Time	: Related to weather condition, temperature, air circulation, Film thickness, number of coats applied and the relative humidity.
Touch dry@ 30°C	: 1-2 hours
Hard dry @ 30°C	: 24 hours
Over coating Interval	: 12 hours Minimum
V.O.C.	: $< 400 \text{ gm/l}$
Pack Size	: white/color-18 & 3.2 liters, bases 16, 3.2 & 0.8 liters
Shelf Life	: 24 months from the date of manufacturing.

SUPERCOTE 604

ALKYD ENAMEL GLOSS

Surface Preparation:

All surfaces must be dry, clean, free of all grease, dirt, lose or powdery materials and efflorescence etc. Mold or mildew must be removed by washing with a chlorine bleach solution.

Coating System:

Primer	SUPERCOTE 109 /110/111/333 – 1 COAT
Undercoat	SUPERCOTE 600 – 1 COAT
Topcoat	SUPERCOTE 604 – 2 COATS

Condition during application:

The temperature of the substrate should be minimum 10°C and at least 3°C above the dew point of the air.

Thinning:

Mix thoroughly and add maximum 5-10% by Volume of Thinner No.1 depending upon surface porosity and method of application.

Application Data:

This product can be applied by Brush, Roller, Airless spray and Conventional Spray.

Health and Safety:

Wear appropriate protection such as gloves, goggles, face mask, barrier creams

Provide adequate ventilation

Avoid eye or skin contact

Close container after use

Storage:

The product must be stored in a dry, cool, well-ventilated area and away from source of heat and ignition, also must be kept tightly closed.

Disclaimer:

The information in this document is given to the best of KPC Paint's knowledge that based on laboratory testing and practical experience Products are often used under conditions beyond KPC's control and KPC Paints cannot guarantee anything but the quality of the product itself.

Date of issue 22.02.2021. Please note that this data sheet supersedes the previous version.